Please amend the claims as follows.

1. Amended) A method of manufacturing a semiconductor device comprising the steps of:

forming crystalline semiconductor film on an insulating surface;

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forming an insulating film on said semiconductor film; introducing a dopant impurity into said semiconductor film through said insulating film by ion doping; and

[heating] annealing said crystalline semiconductor film [to activate said dopant impurity],

wherein a peak of a concentration profile of said dopant impurity is located in said insulating film.

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- 9. (Amended) A method according to claim 1 wherein said semiconductor device comprises an active matrix <u>display device</u> [devices made of] <u>having thin-film transistors</u>.
- 10. (Amended) A method according to claim 1 wherein said semiconductor device comprises a shift [resistor] register circuit [circuits made of] having thin-film transistors.



12. (Amended) A method of manufacturing a semiconductor device comprising the steps of:

forming a crystalline semiconductor film on an insulating [substrate] surface;

forming an insulating film on said semiconductor film; introducing a dopant impurity into said semiconductor film through said insulating film by ion doping; and

[irradiating a laser light to]  $\underline{annealing}$  said semiconductor film [to activate said dopant impurity] by irradiating a laser light,

wherein a peak of a concentration profile of said dopant impurity is located in said insulating [surface] film.

- (Amended) A method according to claim 12 wherein said 20. semiconductor device comprises an active matrix display device [devices made of] having thin-film transistors.
- 21. (Amended) A method according to claim 12 wherein said semiconductor device comprises a shift [resistor] register circuit [circuits made of] having thin-film transistors.
- (Amended) A method of manufacturing a semiconductor device comprising the steps of:

forming a crystalline semiconductor film on an insulating surface;

forming an insulating film on said semiconductor film;

introducing a dopant impurity into said semiconductor film through said insulating film by ion doping; and

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[heating] <u>annealing</u> said crystalline semiconductor film [to activate said dopant impurity],

wherein a peak of a concentration profile of said dopant impurity is located above said insulating [film] surface.

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- 30. (Amended) A method according to claim 22 wherein said semiconductor device comprises <u>an</u> active matrix <u>display device</u> [devices made of] having thin-film transistors.
- 31. (Amended) A method according to claim 22 wherein said semiconductor device comprises a shift [resistor] register circuit [circuits made of] having thin-film transistors.
- 33. (Amended) A method of manufacturing a semiconductor device comprising the steps of:

forming a crystalline semiconductor film on an insulating .
[substrate] surface;

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forming an insulating film on said semiconductor film; introducing a dopant impurity into said semiconductor film through said insulating film by ion doping; and

[irradiating a laser light to] annealing said semiconductor film [to activate said dopant impurity] by irradiating a laser light,

wherein a peak of a concentration profile of said dopant impurity is located above said insulating surface.

- 41. (Amended) A method according to claim 33 wherein said semiconductor device comprises an active matrix display device [devices made of] having thin-film transistors.
- 42. (Amended) A method according to claim 33 wherein said semiconductor device comprises a shift [resistor] register circuit [circuits made of] having thin-film transistors.
- 43. (Amended) A method of manufacturing a semiconductor device comprising the steps of:

forming a drystalline semiconductor film having a portion to become a channel region on an insulating surface;

forming an insulating film on said semiconductor film; introducing a dopant impurity into at least said portion through said insulating film by ion doping; and

[heating] <u>annealing</u> said crystalline semiconductor film [to activate said dopant impurity],

wherein a peak of a concentration profile of said dopant impurity is located in said insulating film.

- 44. (Amended) A method according to claim 43 wherein said semiconductor device comprises an active matrix <u>display device</u> [devices made of] <u>having</u> thin-film transistors.
- 45. (Amended) A method according to claim 43 wherein said semiconductor device comprises a shift [resistor] register circuit [circuits made of] having thin-film transistors.
- 48. (Amended) A method of manufacturing a semiconductor device comprising the steps of:

forming a crystalline semiconductor film having a portion to become a channel region on an insulating surface;

forming an insulating film on said semiconductor film; introducing a dopant impurity into at least said portion through said insulating film by ion doping; and

[irradiating a laser light to] <u>annealing</u> said semiconductor film [to activate said dopant impurity] <u>by irradiating a laser light</u>,

wherein a peak of a concentration profile of said dopant impurity is located in said insulating [surface] film.

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49. (Amended) A method according to claim 48 wherein said semiconductor device comprises <u>an</u> active matrix <u>display device</u> [devices made of] <u>having</u> thin-film transistors.

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50. (Amended) A method according to claim 48 wherein said semiconductor device comprises a shift [resistor] register circuit [circuits made of] having thin-film transistors.

52. (Amended) A method of manufacturing a semiconductor device comprising the steps of:

forming a crystalline semiconductor film having a portion to become a channel region on an insulating surface;

forming an insulating film on said semiconductor film; introducing a dopant impurity into at least said portion through said insulating film by ion doping; and

[heating] <u>annealing</u> said crystalline semiconductor film [to activate said dopant impurity],

wherein a peak of a concentration profile of said dopant impurity is located above said insulating [film] <u>surface</u>.

53. (Amended) A method according to claim 52 wherein said semiconductor device comprises an active matrix display device [devices made of] having thin-film transistors.

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54. (Amended) A method according to claim 52 wherein said semiconductor device comprises a shift [resistor] register circuit [circuits made of] having thin-film transistors.

56. (Amended) A method according to claim <u>52</u> further comprising a step of irradiating a laser light to said crystalline semiconductor film.

57. (Amended) A method of manufacturing a semiconductor device comprising the steps of:

forming a crystalline semiconductor film having a portion to become a channel region on an insulating surface;

forming an insulating film on said semiconductor film; introducing a dopant impurity into at least said portion through said insulating film by ion doping; and

[irradiating a laser light to] annealing said semiconductor film [to activate said dopant impurity] by irradiating a laser light,

wherein a peak of a concentration profile of said dopant impurity is located above said insulating surface.

58. (Amended) A method according to claim 57 wherein said semiconductor device comprises an active matrix display device [devices made of] having thin-film transistors.

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59. (Amended) A method according to claim 57 wherein said semiconductor device comprises a shift [resistor] register circuit [circuits made of] having thin-film transistors.

Please add the following new claims.

-- 61. (New) A method according to claim 1 wherein said annealing step is conducted by a heating.

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- 62. (New) A method according to claim 22 wherein said annealing step is conducted by a heating.
- 63. (New) A method according to claim 43 wherein said annealing step is conducted by a heating.
- 64. (New) A method according to claim 52 wherein said annealing step is conducted by a heating.--

## REMARKS

Reconsideration and allowance of the above referenced application are respectfully requested.